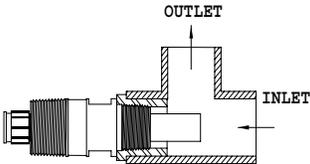
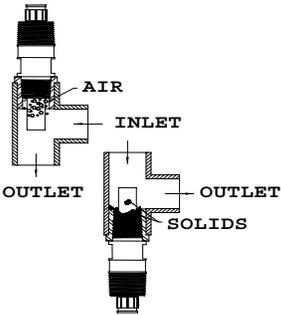
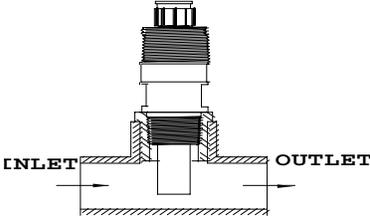
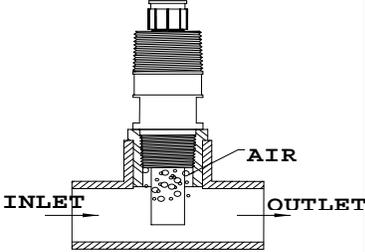
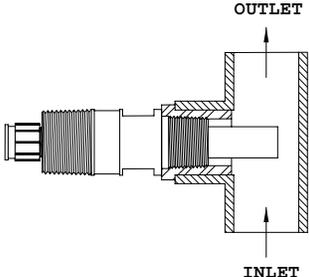
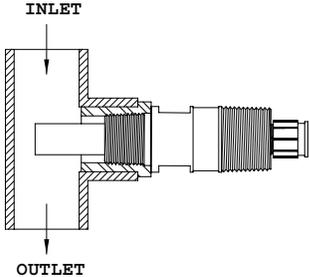


**INSTRUCTION MANUAL**  
**234/244 SERIES CONDUCTIVITY SENSORS**

The 234/244 Series conductivity sensors are intended for accurate conductivity measurement in industrial on-line applications.

Typical Installation	Read this first	Not Recommended
<p>Recommended Mounting</p>  <p>This is the ideal mounting position</p>	<p>The sensor should be mounted so that the piping does not trap air or solids.</p>	
	<p>Vertical mounting is possible, if the pipe is full and air is not trapped.</p>	
	<p>Mount the sensor in a vertical pipe with the flow direction up. Mettler-Toledo Thornton, Inc. does not recommend mounting the sensor in a vertical pipe with the flow direction down, because air bubbles or air pockets will affect the sensor measurement.</p>	

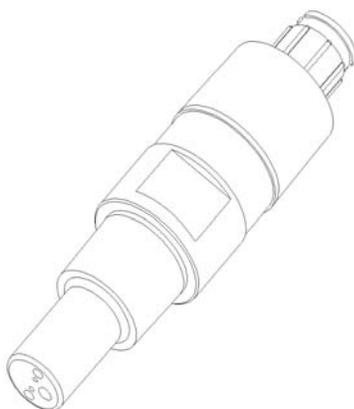
The printing on each sensor label gives the following information (e.g.):

<b>234/244 Series Conductivity</b>	→	Type designation (244 Series Shown)
Cell M: 0.2500	→	Calibrated cell constant
Temp. M: 1.0003	→	Calibrated temperature constant
Serial No.: 200017	→	Traceable serial number
Order No.: 244-631	→	Order number

## Sensor Maintenance

**Note:** Contaminated sensors can give inaccurate high or low readings, depending upon the type and location of contaminant accumulation. Both the electrodes and the insulating surfaces must be cleaned to ensure accurate readings.

If contamination is suspected, removed the cell from its fitting and clean the electrodes and insulator. When cleaning, use a cotton swab saturated with a mild detergent or a very diluted (0.5% or less) inorganic acid, i.e. HCl (Hydrochloric Acid), H<sub>2</sub>SO<sub>4</sub> (Sulfuric Acid), HNO<sub>3</sub> (Nitric Acid). If cleaning with acid use standard acid handling safety procedures.



Rinse thoroughly with distilled or deionized water before installation. Avoid touching the cleaned surfaces because oil from your hands will recontaminate the sensor.  
(244 Series Sensor Shown.)

***DO NOT USE ABRASIVE MATERIALS such as steel wool or nylon scrubbers, these may harm the electrode surface and could affect the accuracy.***

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OM84345 Rev. D 11/03